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ENVIRONMENTAL TEST REPORT

doc: UG crate FS - ESS date: 9/12/08 rev: A01 pag: 1 /12 file: ENVRPT34-2-S3021R-9DEC2K8.doc

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ENVIRONMENTAL TEST REPORT – UG crate FS - ESS

ENVRPT34_S3021R-UG crate FS_ESS-9DEC2K8.doc date: December 09, 2008 Prot: 003-09/SERMS

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change record

| date | change description | revision |
|------------|--------------------|----------|
| 09/12/2008 | first issue | A01 |

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TEST REPORT DESCRIPTION

This document is generated by the S.E.R.M.S. Laboratory and reports on the setup, the operation and the results of the test performed on the

customer Device Under Test (D.U.T.); several sections compose this report: all of them have been integrated and adapted to the specific tests performed on the D.U.T.



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GENERAL INFORMATION

Job Number:

S3021R

Test performed on:

UG crate FS

Contractor:

INFN - Roma

Contractor responsible:

B.Borgia

Test responsible:

Two subjects - INFN Roma and S.E.R.M.S. - have participated to this test. The applicable procedure has been written by INFN Roma (B.Borgia) **UG electronics FM Crate Thermal Stress and Thermal-Vacuum Test Procedure.doc**.

Roles and responsibilities of the participating subjects are defined as follow:

- Test conduction has been responsibility of INFN Roma. The test procedure as well as its modifications have been issued by INFN Roma. INFN Roma personnel unit at SERMS has contributed to the setup.
- All the recorded data from the electronics functional test, switch-on/switch-off operations and monitoring are under responsibility of INFN Roma. Personnel units from INFN Roma have contributed to the disassembly phases.
- SERMS has been responsible for the test facility and the measurement hardware (thermal chamber, thermal sensors, data acquisition chain) and has insured a continuous monitoring of the test execution.
- SERMS has been responsible of the environmental parameters along the whole test. Recorded data have been handled only by SERMS qualified personnel.

The SERMS project manager responsible for the test has been Ing. Serena Borsini.



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APPLICABLE LAWS AND RULES

CUSTOMER TEST PROCEDURE

UG electronics FM Crate Thermal Stress and Thermal-Vacuum Test Procedure.doc

http://ams.cern.ch/AMS/Electronics/SubD/qa/

D.L. 19 settembre 1994, n.626 Attuazione delle direttive 89/391/CEE, 89/654/CEE, 89/655/CEE, 89/656/CEE, 90/269/CEE, 90/270/CEE, 90/394/CEE e 90/679/CEE riguardanti il miglioramento della sicurezza e della salute dei lavoratori sul luogo di lavoro, e successive modifiche;

MIL-HDBK-831 23 April 1999 Preparation of Test Reports (guidance only);

UNI -10653 - November 1997 Quality product technical documentation (guidance only) ;

UNI CEI EN45001 general criterion for test laboratory operation;

UNI CEI 70001 norm certificate test laboratory terms and definitions;

UNI CEI 70011 guide for test result presentation;



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TEST SUMMARY

The thermal profile of the test is schematically presented in Figure 1.

It derives from the approved reference profile on the AMS procedure:

- UG electronics FM Crate Thermal Stress and Thermal-Vacuum Test Procedure.doc
 <u>http://ams.cern.ch/AMS/Electronics/SubD/ga/</u>
- and the related modifications issued by B.Borgia & G.Ambrosi.

The thermal test consists in:

- 10 thermal cycles according to figure 1
- 5 thermal cycles according to figure 1 that have to be performed after the vibration test.



FIGURE 1 – TEST TEMPERATURE PROFILE

The cycle temperature values are listed in the following table.

| | HOT | COLD |
|---------------------|------|-------|
| Non-operating phase | 80°C | -40°C |
| Operating phase | 50°C | -20°C |



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TEST RESULTS

The UG crate flight spare model has been tested at S.E.R.M.S. in the ESS thermal chamber during the period August 27th – September 9th 2008. The environmental parameters in the thermal chamber matched the customer requests and were continuously recorded.

As required by the tests qualification flow, thermal cycles before and after vibration test have been performed. In order to reduce the time for the test and due to the fact that all the FS model must be tested in the ESS chamber using the same thermal profile, during the thermal cycles after vibrations, the UG crate FS has been tested together with the TTCE flight spare model.

The test has been performed according to the test profile shown in the previous section of this report. INFN experts have attended the test and operated the electronics during the switch-on/switch-off and functional test phases. The functional test report has been issued by INFN (INFN Roma AMS 10/08).

No thermal sensors have been installed on the UG crate. Only the temperature inside the thermal chamber has been continuously monitored and recorded using the PT100 sensor of the chamber.

All the commitments of S.E.R.M.S. with the customer have been fulfilled and the test can be declared successfully completed for what concerns the items under S.E.R.M.S. responsibility.

All the functional test on the equipment are reported on the following customer document: UG Crate FM acceptance test, AMS Roma 02/08 (5/5/2008)

REMARKS

REMARK #1

During the first cycle of the ESS test done before and after the vibration test (from cold operational temperature to hot non operational temperature), to avoid the night shift, the crate has been maintained at ambient temperature ($20 \,^{\circ}$ C) for all the night.

The decision has been made according with INFN personnel.

During this period the chamber temperature has been continuously monitored.



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TEST DIARY

DUT incoming: First test Set-Up: First thermal test (before vibration): Disassembly: Second test Set-Up: Second thermal test (after vibration): Disassembly: august 20, 2008; august 27, 2008; august 27, 2008 – august 29, 2008. September 01, 2008. september 08, 2008; September 08, 2008 – september 09, 2008. september 10, 2008.

TEST SET-UP

The UG crate has been tested in the thermal chamber placed on the plate without any fixture. The thermal cycles done after vibration test have been done together with the TTCE FS crate (see Figure 2)

During the set up phase the main activities performed have been:

- unpackage and cleaning of the crate (both internally and externally)
- positioning of the hardware needed to test UG crate functionality
- cabling of the crate

The hardware needed to test crate functionality have been placed outside the thermal chamber.



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Figure 2 – UG crate FS (red circle) placed inside the thermal chamber ready for the thermal test after vibration.

TEST GRAPHS

The temperature of the chamber has been continuously monitored and recorded during the test. The UG crate temperature has not been monitored.

In this section, the graph summarizing the temporal evolution of the chamber temperature during the whole test period is reported.

Hereby the S.E.R.M.S. guarantees that:

- the handling of the test data has been done only by qualified members of the S.E.R.M.S staff.

- the graph presented in this report is a truthful representation of the recorded data and has been solely produced by the S.E.R.M.S. engineer in charge of the test.

The complete set of recorded data and more detailed graphs relative to specific measurements can be provided on request.







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